## PATENT COOPERATION TREATY

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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

Applicant's or agent's file reference S-18	FOR FURTHER AC	TION	See Form PCT/IPEA/416				
International application No. PCT/JP2005/005462	International filing date (a		Priority date (day/month/year) 17.03.2004				
International Patent Classification (IPC) or national classification and IPC Int.Cl. F28F9/02 (2006.01), B60H1/32 (2006.01), F25B39/02 (2006.01), F25B39/04 (2006.01), F28F21/08 (2006.01)							
Applicant SHOWA DENKO K.K.							
<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> <li>This REPORT consists of a total of4 sheets, including this cover sheet.</li> <li>This report is also accompanied by ANNEXES, comprising:         <ul> <li>a total of sheets, as follows:</li> <li>sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).</li> <li>sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.</li> <li>a total of (indicate type and number of electronic carrier(s))</li></ul></li></ol>							
	ce Listing (see Section 80	2 of the Administrati	- · · · · · · · · · · · · · · · · · · ·				
Box No. I Basis of the	report						
Box No. II Priority	·						
Box No. III Non-establi	shment of opinion with r	egard to novelty, inve	entive step and industrial applicability				
Box No. IV Lack of uni	Box No. IV Lack of unity of invention						
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
	Certain documents cited						
Box No. VII Certain defe	Certain defects in the international application						
Box No. VIII Certain obs	Certain observations on the international application						
Date of submission of the demand  Date of completion of this report							
16.09.2005		01.02.2006					
Name and mailing address of the IPEA/JP		Authorized officer	3M 3530				
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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2005/005462

Box N	o. I	Basis of the report				
1. V	With rega	ard to the language, this report is based on:				
V.	the in	nternational application in the language in which it was filed				
	a tra	nslation of the international application into	, which is the language of a			
	trans	slation furnished for the purposes of:	_ ,			
		international search (Rules 12.3(a) and 23.1(b))				
	America and	publication of the international application (Rule 12.4(a))				
	3 3 3 7	international preliminary examination (Rules 55.2(a) and/or 55.3(a))				
fu	rnished	rd to the <b>elements</b> of the international application, this report is based on (replace to the receiving Office in response to an invitation under Article 14 are referred to in ot annexed to this report):	ement sheets which have been this report as "originally filed"			
Z	the in	nternational application as originally filed/furnished				
***************************************	the de	escription:				
	pages	S S	as originally filed/furnished			
	pages		as originally them furthered			
	pages					
i de antico	the cla	aims:				
	Nos.		as originally filed/furnished			
	Nos.*	as amended (together with	any statement) under Article 19			
	Nos.*	received by this Authority on	,			
	Nos.*	received by this Authority on				
	the dra	awings:				
she	eets/figs		as originally filed/furnished			
	eets/figs '	Toocived by this rathority on				
she	eets/figs *	* received by this Authority on				
	a sequ	nence listing and/or any related table(s) - see Supplemental Box Relating to Seque	nce Listing.			
3.	The ar	mendments have resulted in the cancellation of:				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
	********	any table(s) related to sequence listing (specify):				
4. <b>[</b> ]	made,	eport has been established as if (some of) the amendments annexed to this report a since they have been considered to go beyond the disclosure as filed, as indicated 70.2(c)).	and listed below had not been ted in the Supplemental Box			
		the description, pages				
	Annua (	the claims, Nos.				
	"	the drawings, sheets/figs				
	T t	the sequence listing (specify):	<del></del>			
		any table(s) related to sequence listing (specify):				
* If item		es, some or all of those sheets may be marked "superseded."				
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#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2005/005462

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

#### 1. Statement

Novelty (N)	Claims Claims	<u>2-22</u> <u>1</u>	YES NO
Inventive step (IS)	Claims Claims	5-17 1-4,18-22	YES NO
Industrial applicability (IA)	Claims Claims	1-22	YES NO

#### 2. Citations and explanations(Rule 70.7)

Document 1

JP 2003-519356 A(VALEO CLIMATISATION)2003.06.17,
line 13,page 9 to line 14,page 13,Figs 1 to 4
& US 2002/0134538 A1 & EP 001192402 A1 & WO 2001/050080 A2

Document 2

JP 2003-314987 A(DENSO Co.,Ltd.)2003.11.06,
line 50,column 9,page 6 to line 2,column 11,page 7, lines 31-36,column
11,page 7,Figs 12 to 14
& US 2003/0155109 A1 & DE 010306786 A

The subject matter of claim 1 does not appear to be novel with respect to D1.

Claim 1 relates to "a heat exchanger header tank comprising a header forming plate, a tube connecting plate and an intermediate plate interposed between the two plates, the header forming plate, the tube connecting plate and intermediate plate being arranged in superposed layers and brazed to one another". Such "a heat exchanger header tank" appears to be known from D1 (see page 9, line 13 to page 13, line 14, Figs 1 to 4).

The subject matter of claim 2 does not appear to involve inventive steps in view of the document 1 and the document 2 cited in the ISR. A skilled person in the art would easily conceive the idea of applying the technical feature "press forming" employed in D2 to "the fluid chambers (28, 46), the manifold (16) and the manifold plate (22) "disclosed in D1.

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2005/005462

### Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

The subject matter of claim 3 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the plate section160 is integrally provided at each of opposite side edges thereof with the gripping section 162 covering a boundary between the tank section 150 and the intermediate plate section 170 over the entire length thereof, and the gripping section 162 is brazed to corresponding side faces of the tank section 150 and the intermediate plate section 170" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 4 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the gripping section 162 is integrally provided at an outer end thereof with an outer surface of the tank section 150 and brazed to the tank section 150" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 18 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger header tank is folded temporary relation of the assembly with a view to the brazing" is disclosed in D1. The technical feature "Solder is provided on the tank section 150 on the plate 160 side. On both side of the plate section 160, solder is previously clad. The intermediate plate section 170 is made of a bare plate member." is disclosed in D2.

The subject matters of claim 19-22 do not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger" in D1 and the features "the gas cooler comprising a heat exchanger according to claim 19-22, etc." in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matters of claim 5-12 are neither disclosed in any of the documents cited in the ISR nor obvious to a person skilled in the art.